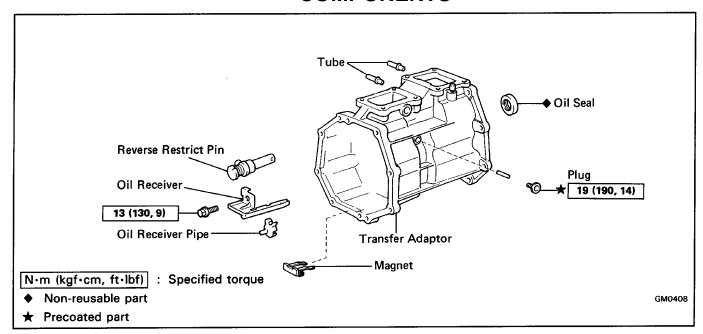
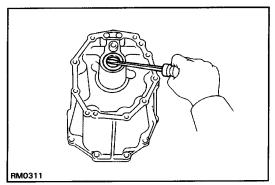
# Transfer Adaptor COMPONENTS

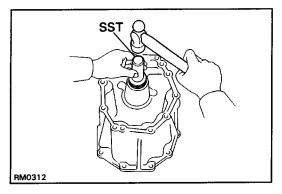




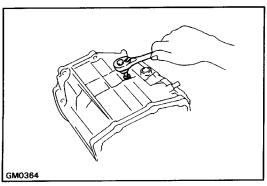
### REPLACEMENT OF OIL SEAL

IF NECESSARY, REPLACE TRANSFER ADAPTOR OIL SEAL

(a) Using a screwdriver, pry out the oil seal.

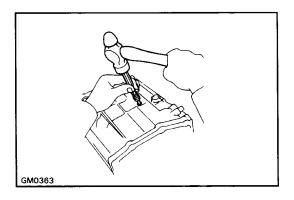


(b) Using SST and a hammer, drive in new oil seal. SST 09325–12010

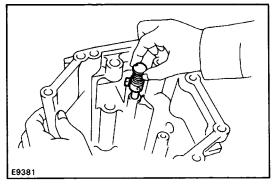


## INSPECTION AND REPLACEMENT OF REVERSE RESTRICT PIN

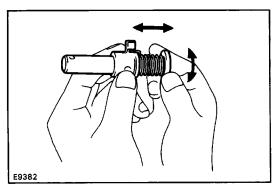
- 1. REMOVE THE REVERSE RESTRICT PIN
- (a) Using a torx socket wrench remove the screw plug. (Torx socket wrench T40 09042–00020)



(b) Using a pin punch and hammer, drive out the slotted spring pin.

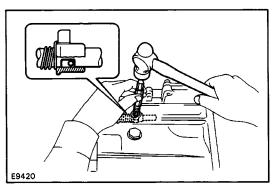


(c) Remove the reverse restrict pin.



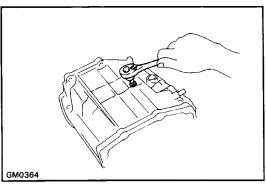
### 2. INSPECTION OF REVERSE RESTRICT PIN

Turn and push the reverse restrict pin by hand while applying force in axial direction.



### 3. INSTALL THE REVERSE RESTRICT PIN

- (a) Install the reverse restrict pin to the extension housing or transfer adaptor.
- (b) Using a pin punch and hammer, drive in the slotted spring pin as shown.



(c) Apply liquid sealer to the plug threads.

Sealant: Part No. 08833-00080, THREE BOND 1344, **LOCTITE 242 or equivalent** 

(d) Using a torx socket wrench, install and torque the screw plug.

(Torx socket wrench T40 09042-00020)

Torque: 19 N - m (190 kgf -cm, 14 ft - lbf)